

PREMIUM CLEAR COAT



GP4403 PREMIUM CLEAR COAT

DESCRIPTION:

High performance double component clear coat, high gloss, good build, strong chemical resistant, excellent color and gloss protective power, suitable for overall spraying and refinish.



FEATURE: UHS (Ultra High Solid)

Substrates	1K basecoat			
Surface Cleaning	Clean the dust and particles with tack cloth			
Mixing Ratio	Mixing Ratio (Volume)	Clear Coat	+ Hardener	+ Thinner
	< 18°C	GP4403	Fast Hardener	0-0.2(0%-10%) GP5107
	18-24°C	GP4403	GP4404	GP5107
	25-30°C	GP4403	GP4404	GP5107 S
	> 30°C	GP4403	GP4404 S	GP5107 S
Pot-Life	At 25°C, 3-4 hours			
Spray Gun Set Up	Gravity Feed	1.2-1.5mm	3-5kg/cm3	
	Suction Feed	1.4-1.7mm	3-5kg/cm3	
Conventional	3-4 bar	RP: 2.0-2.5 bar	HVL P: 2.0 bar	
Coats & Thickness	2-3 coats, 50-70um			
Flash-Off Time	At 20°C, 5-10 minutes between coats			
Air-Drying Time	Allow 15-20 minutes air drying time before force drying			
Drying Time	Temperature	Dust Free	Dry to Handle	
	23°C	60 minutes	6 hours	
	60°C	15 minutes	60 minutes	
Shelf Life	12 months in original sealed can at cool and dry place at 20°C			
Package	4L*6 cans per box			