

## PLASTIC PRIMER



### GP3301 PLASTIC PRIMER GP3302 PLASTIC PRIMER

#### DESCRIPTION:

A single component transparent fast drying primer, used to promote adhesion of paint system to plastic parts.



Substrates	Plastic parts such as PP, PA, PE
Surface Cleaning	Sanding with P400-P600, remove wax, silicon or other contaminations with degreaser.
Spray Gun Set Up	Gravity Feed: 1.2-1.4mm    Suction Feed: 1.3-1.5mm
	Conventional: 3-4 bar    RP: 2.0-2.5 bar    HVLP: 2.0 bar
Coats & Thickness	1 coat, total 1-2um
Flash-Off Time	At 20°C, 5-10 minutes between coats
Air-Drying Time	Allow 10-15 minutes air drying time
Application	The product is ready to use It is recommended not to spray thickly to avoid peeling off Test is recommended before application due to the variety of plastic parts Spray primer over the plastic primer after flash-off in 10-15 minutes
Shelf Life	2 years in original sealed can at cool and dry place at 20°C
Package	GP3301 : 1L*12 cans per box
	GP3302 : 5L*4 cans per box