



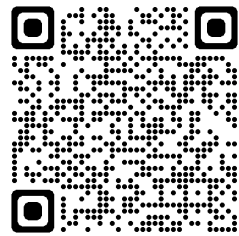
THE FINEST AUTOMOTIVE REFINISHING TECHNOLOGY

2K PRIMER SURFACER HI FILL – EXTRA BUILD

- EXTRA HIGH BUILD PRIMER **STRICTLY NO REDUCER**
- ENHANCED FILLING POWER & FINE ADHESION
- FLEXIBILITY AND IMPACT RESISTANCE
- INCREASES GLSS BUILD IN TOPCOAT



GP4648-GREY
GP4648B- BLACK
GP4648W - WHITE



STRICTLY
FOLLOW TECHNICAL
DATA SHEETS

2K PRIMER GP4648K HI BUILD HI FILL

2K PRIMER-GP 4648 | 2K PRIMER HARDENER-GP 4641

WWW.GERMATECH.COM.AU

sales@germatech.com.au

USE ON: SUITABLE ON EPOXY PRIMED SURFACES
OR SOME CORRECTLY PREPARED METAL SURFACES
(REFER TDS)

TINTING: CAN BE TINTED WITH 8% GERMA-TECH
2K COLOUR

MIXING:

MIX BY VOLUME

4:1 (no reducer)

MUST SPRAY USING

1.4-1.8MM TIP

2-2.5 BAR HVLP

DRY TIME:

FLASH OFF 5 MIN BETWEEN COATS

ALLOW 15-20 MIN BEFORE BAKE

BAKE 45 MIN AT 60°

(AIR DRY 4-6 HOURS AT 20°)

MICRONS:

2-3 COATS

50-80 UM (MICRON) MAX

Do not exceed micron max