

EPOXY HIGH BUILD – GP-EP2

GP-EP2 – GREY



FAST DRY

PRODUCT DESCRIPTION

A two component primer which will self-level on application and will cure at room temperature, low temperature, or can be baked.

Excellent adhesion to various metal substrates, timber or concrete. Excellent water resistance, salt spray resistance, provides for high quality and convenient/efficient construction.

Suitable to be applied with top coating in a wet on wet application, or non sanding before topcoats in 24-48 hour window.

Applied for painting in fields such as buses, trucks, special vehicles and construction machinery.

Specially formulated for faster construction times and suitable for smooth well prepared surfaces that required medium to high build. Used commonly in stainless steel and new metal fabrication or electroplated films

PRODUCT FEATURES

- Very fast drying.
- Excellent adhesion.
- Excellent corrosion resistance.
- Excellent mark and abrasion resistance.
- Excellent durability.

PRODUCT APPLICATION

- Prepare the surface by following guide.
- Apply by brush, roller or spray at the specified thickness.
- Allow to cure.
- Recoat or apply topcoat as needed

Property	Value	Standard
Color	Grey — smooth with high saturation	
Solids % Content	≥65%	GB/T 1725
Drying & Cure times at 20°C (68°F)		
Pot Life	3 hours	
Touch dry	30 min	
Hard dry	7 hours	
Dry to recoat	10-20 min	Flash Off
Fineness	≤33	GB/T 1724
Viscosity (cP/25°C)	4000-6500	GB/T 1723
Adhesion (1mm, grade)	≤1	GB/T 9286
Flexibility (mm)	≤2	GB/T 1731
Impact Resistance (kg/cm)	≥50 cm	GB/T 1732
Hardness	≥HB	GB/T 6739
Salt resistance	≥168H	GB/T1771
Heat Resistance	(120°C ±2), 3h passed	
Water Resistance (40°C 240h)	No peel or bubble—slight gloss loss	GB/T1733
Film Thickness (typical)	40-60µm standard 200 µm achievable	
Theoretical Coverage Rate	8sq meter per kilogram	



PRODUCTS

KIT FORM	GP-EP2G (GREY)
Epoxy High Build	NT-MT2023 (GREY)
Hardener	NT-MT1 Epoxy Hardener
Reducers All Conditions	NT-MT2 Epoxy Reducer Normal
Cleaners	GP5101 Prepsol heavy duty wax and grease

SUBSTRATES & PREPARATION

Epoxy High Build can be applied over the following substrates once they have been prepared

SUBSTRATE	PREPARATION
Cast Iron	P80-P120 - dry
Bare Steel	P80-P120 - dry, or shot blast
Phosphated Steel	Scourer
Galvanized Steel	P80-P180 - dry
Light Alloys	P240-P320 - dry
Aluminium	P240-P320 - dry
Fibre Reinforced Plastic	P240 - dry
Stainless Steel	P240-P320 – dry
Concrete	Suitable grinded or sanded surfaces
Timber	P120-240 - dry

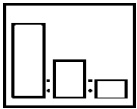
Heavily rusted surfaces should be abrasively blast cleaned.

Before and after any sanding operation, the substrate must be thoroughly degreased to remove all traces of dirt, oil, grease, silicone, wax etc. Use GP5101 Prepsol.

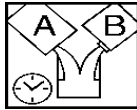
Substrates other than those stated above such as previously painted surfaces should be tested before use to ensure that the performance of this product is suitable for its intended use.

MIXING RATIO BY VOLUME

MIXING RATIO



Epoxy Primer	3.5	(by volume)
Hardener	1	(by volume)
Reducer	0.5-1	(by volume)

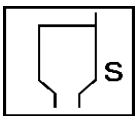


Epoxy Primer	5	(by weight)
Hardener	1	(by weight)
Reducer	0.5-1	(by weight)

Mix the primer with the explosion-proof motor agitator before and after adding hardener and thinner

POT LIFE

Catalysed material is useable for up to 3 hours at 25°C



SPRAY VISCOSITY

CONVENTIONAL, HVLP AIRLESS /	16-22	seconds (B4) at 25°C
AIR ASSISTED AIRLESS	16-22	seconds (B4) at 25°C

SPRAY GUN



CONVENTIONAL, HVLP

TIP SIZE	1.3-2.0MM
SPRAY PRESSURE	2.0-2.5 bar
VISCOSITY	16-22 second DIN4 cup



SUCTION

TIP SIZE	1.3mm – 2.0mm
SPRAY PRESSURE	3.0-4.0 bar
VISCOSITY	16-22 second DIN4 cup



DIAPHRAGM PUMP

TIP SIZE	1.0 mm – 1.3 mm
SPRAY PRESSURE	3.0-4.0 bar
VISCOSITY	18-25 second DIN4 cup



AIRLESS / AIR ASSISTED AIRLESS

TIP SIZE	0.43-0.48 mm
SPRAY PRESSURE	3.0-7.0 bar
VISCOSITY	25-35 second DIN4 cup

APPLICATION & FLASH OFF

CONVENTIONAL, HVLP, DIAPHRAGM

2 wet even coats for filling and sanding
1 - 2 wet even coats for Wet on Wet

AIRLESS, AIR ASSISTED AIRLESS

1 - 2 wet, even coats

Allow 10-20 minutes flash off between coats at 25°C say 15 minutes

Allow 30 minutes air dry before baking if baking

Allow 30 minutes air dry if applying topcoat colour in wet on wet application. Epoxy film will matte once sufficiently flashed off.



DRYING TIMES

AIR DRY (25°C)

- TOUCH DRY: 1 hour
- TACK FREE: 2 hours
- HARD DRY: 7 hours

- BAKE (70 DEGREES) 30 minutes

Note: Drying times can vary dependent on temperature, flash off between coats, film builds and number of coats applied. Do not apply in humidity above 85%.

RECOAT

Can be top coated with any Germatech direct gloss topcoat, DO NOT apply any Basecoat systems or single pack topcoats to this product. Recommendations are based on 25°C ambient temperature



Can be top-coated in a WET ON WET application after 30 minutes minimum dry time at 25°C.

If recoating after 48 hours the coating must be abraded and degreased prior to painting.

Aged films must be chalk and dirt (abraded and degreased) before recoating.

BUILD

TOTAL DRY FILM BUILD

40-60 µm standard

150 µm achievable (maximum)

Adjust drying times if applying above standard build

TECHNICAL PARAMETERS

VOLUME SOLIDS (RFU)	65%+ depending on colour
COVERAGE	5-8 meters squared per liter (m ² /L)
RESISTANCE PROPERTIES	
WEATHERING	Poor (Requires topcoat) if in sunlight
ABRASION	Good
SOLVENT	Good to splash and spillage for common solvents
CHEMICAL	Good to splash and spillage for mild chemicals
HEAT	Satisfactory up to 120°C Dry Heat
IMMERSION	Not recommended

EQUIPMENT CLEANING & STORAGE

After use, clean all equipment thoroughly with cleaning solvent or thinner.

Store in cool and dry place preferable 20°C within 5-30°C.

The original packaging can be sealed and stored for upto 12 months

HEALTH AND SAFETY

Please refer to Safety Data Sheets (SDS) for full Health and Safety details, as well as product can labels.

Hardeners and activated products contain isocyanate and therefore particular safety precautions must be taken; please refer to SDS for full health and safety details.

This product is for professional use only.

The information given in this sheet is for guidance only. Any person using the product without first making further inquiries as to the suitability of the product for the intended purpose does so at his or her own risk and we can accept no liability for the performance of the product or for any loss or damage arising out of such use. The information contained in this sheet is liable to modification from time to time in the light of experience and our policy of continuous product development. Refer to www.geramtatech.com.au for the most up to date Technical Data Sheet versions.

Drying times quoted are average times at 25°C/77°F. Film thickness, humidity and shop temperature can all affect drying times.

Product name: GP-EP1 HIGH BUILD EPOXY PRIMER

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