



# WET ON WET PRIMER SURFACER



## Technical Data Sheet:


04.2024




### Product Details:

<b>Product Name:</b>	Speed Primer Wet On Wet
<b>Product Description:</b>	<p>Germa-Tech Speed Primer Wet on Wet is a tintable, productive 2k primer surfacer designed for the high-production shop who demands premium quality and maximum throughput with reduced cycle time. It offers easy application and sanding with excellent gloss holdout for all topcoats.</p> <p>Tintable with 8% Germatech 2k tinters</p>

### Substrates:

	<p>Dried and sanded existing finishes, OEM (primed or electroplated) panels, Fibreglass, Over Epoxy Primer or Body Filler, Direct to sanded galvanised steel or sanded steel or sanded aluminum - will adhere direct to metal, in particular on painted repaired surfaces where sections have been rubbed back to bare however for better to ensure adhesion, in particular with larger surfaces, first coating with Germa-Tech Epoxy Primer is recommended.</p> <p>Direct steel application requires suitable cleaning and sanding to ensure bonding, recommended to sample test for bonding, adhesion can only be assured if Germa-Tech Epoxy Primer is first applied.</p> <p>Not stainless steel - stainless steel first requires Epoxy Primer.</p>
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### Surface Preparation:

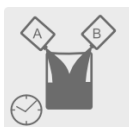
	<p>Remove Wax, Silicon and other contaminants with Germa-Tech Prepsol</p>
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**Directions For Use:**
**Mixing Ratio:**

**Wet on Wet Mixing Ratio:**

Mixing Ratio	Speed Primer +	Hardener +	Thinner
(By Volume)	3	1	3
Wet on Wet	GP3201 Grey GP3201B Black GP3201W White	GP3202	Germa-Tech Premium Standard Reducer

**Pot Life:**

**Pot-Life at 25 °C**

Application	Pot Life
Wet on Wet	20 Minutes

**Shelf Life:**

Shelf Life is up to 36 months if unopened and stored in a cool dry place (below 20°C). Shelf life is an optimal guide and the product is manufactured and tested to exceed shelf life recommendations, avoid ambient temperatures above 20 and exposure to direct sunlight which are amongst common factors that will diminish storage shelf life. Contact the distributor or manufacturer if requiring further advice.

If stored correctly, it can be used for up to 12 months from opening the original seal

**Applicable Viscosity:**

Wet on Wet: 13 - 15 seconds

**Spray Gun Set Up:**


Application:	Spray Gun	Bar
Wet on Wet Primer	Gravity Feed 1.3mm - 1.5mm	1.8 - 2.0 bar

**Coats And Thickness:**


Coats & Thickness	Wet Spray 1-3 Coats
Wet on Wet Primer	25 - 35 UM

**Flash Time:**


Application:	Flash Time:
Wet on Wet	1 minute or no flash time




**Dry to Sand:**

**Wet on Wet Primer**

At 25°C

Apply top coat until the paint film is matte (10 minutes, 25°C)

**Additional Information**
**Tinting:**

Tintable with 8% 2K solid colour

**Package:**

4kgs\*4 Cans per box.

**Notes:**

1. For guide coat assistance on transparent topcoat colours the 2K solid colour should be added less than 8%

*The information contained in this file is presented in good faith based on thorough laboratory and field testing but without warranty. As we have no control over the conditions under which these products are used, it is recommended that all products be tested by the end user to ensure the suitability of the product for the particular application and conditions.*